

**COMPANY** 

Pure Life Environmental

SAMPLE PROJECT Super "C" Concentrate

H<sub>2</sub>S Sequestration Analysis

PAGE 1

FILE 52137-2013-2030

DATE 17-Oct-13

### SCOPE OF WORK

To determine the H<sub>2</sub>S sequestration capabilities of Super "C" Concentrate at various concentrations in water.

#### SAMPLE DESCRIPTION

Sample ID:

Super "C" Concentrate (Clean All)

Date Analyzed:

6-Aug-13

Description:

Fluid, Colloidal Cleaner & Degreaser

Analyst:

RH

#### RESULTS AND COMMENTS

# Phase 1: Testing with a Fixed Super "C" Volume

A glass gas cylinder was filled with 150g of a 20:1<sup>1</sup> dilution of Super "C" Concentrate with tap water. Subsequently the solution was bubbled with 1 mole % H<sub>2</sub>S at approximately 5 mL/min (gas inlet). As the gas exited the solution it was captured and analyzed for H<sub>2</sub>S by Gas Chromatography (gas outlet). The effects on H<sub>2</sub>S concentration after treatment are shown in **Table 1**.

The same experiment was repeated using a 35:1 and 50:1 dilution of Super "C" Concentrate with tap water. These results can be found in **Table 2** and **Table 3**, respectively

**Table 1.** H<sub>2</sub>S concentration after bubbling through a 20:1 mixture of Super "C" Concentrate in water.

Time (min)	H <sub>2</sub> S Detected by GC at Gas Outlet (ppm)	
0	< 1	
60	<1	
120	< 1	
240	2.4	

<sup>&</sup>lt;sup>1</sup> For the purposes of this report, any dilutions made refer to Super "C" Concentrate dilutions in tap water. (i.e. A 20:1 dilution refers to 1 part Super "C" Concentrate and 20 parts tap water.)



**COMPANY** 

Pure Life Environmental

SAMPLE

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PROJECT

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PAGE 2

FILE 52137-2013-2030

DATE 17-Oct-13

**Table 2.** H<sub>2</sub>S concentration after bubbling through a 35:1 mixture of Super "C" Concentrate in water.

Time (min)	H <sub>2</sub> S Detected by GC at Gas Outlet (ppm)	
0	< 1	
60	< 1	
120	1.0	
240	11	

**Table 3.** H<sub>2</sub>S concentration after bubbling through a 50:1 mixture of Super "C" Concentrate in water.

Time (min)	H <sub>2</sub> S Detected by GC at Gas Outlet (ppm)	
0	< 1	
60	< 1	
150	2.5	
240	8.5	



**SAMPLE** 

COMPANY Pure

Pure Life Environmental

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PROJECT H<sub>2</sub>S Sequestration Analysis

PAGE 3

FILE 52137-2013-2030

DATE 17-Oct-13

## Phase 2: Testing with a Fixed H<sub>2</sub>S Volume

A glass gas cylinder was charged with  $H_2S$  to yield a 1%  $H_2S$  (v/v) atmosphere (i.e. 10 000 ppm). Subsequently, various volumes of 35:1 Super "C" Concentrate diluted in tap water were introduced into the cylinder and the cylinder was shaken vigorously. An aliquot of sample was then removed from the cylinder and analyzed for  $H_2S$  by Gas Chromatography. The treatment effects of 35:1 Super "C" Concentrate in tap water on  $H_2S$  mass and volume are shown in **Table 4**, and are depicted in **Figure 1**.

**Table 4.** Results of 35:1 Super "C" Concentrate (in water) treatment on a 1% H<sub>2</sub>S (v/v) atmosphere.

Volume of 35:1 Solution	Amount of H <sub>2</sub> S <i>in Cylinder</i> After Treatment		Amount of H <sub>2</sub> S <i>Removed</i> After Treatment	
Used (mL)	(mg of H <sub>2</sub> S)	(ppm of H <sub>2</sub> S)	(mg of H <sub>2</sub> S)	(Mass % of H <sub>2</sub> S)
0	4.605	10 000	0.000	0.0
1	2.358	5120	2.247	48.8
5	0.231	501	4.374	95.0
10	0.093	201	4.512	98.0



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PAGE 4

FILE 52137-2013-2030

DATE 17-Oct-13

**Figure 1.** Overall trends in the 35:1 Super "C" Concentrate (in water) treatment on a 1% H<sub>2</sub>S (v/v) atmosphere.

